 **TPM Club of India Magazine:**

**About NHB Plant:**

**Established in 1969, NHB is one of the leading manufacturers of Chrome, Stainless, Brass & Aluminum balls in India and regular supplier to prominent companies all over the globe: USA, Canada, Europe and the Asia - Pacific region. The company has a strong focus to achieve leadership through Quality, innovative and sustainable products.**

**Supplying to Multinational Bearing, Automotive & Cosmetic industry in 20 Countries.**

**Expectation from TPM:**

* **To achieve and sustain Zero Accident, Zero Breakdown & Zero Defects in all areas**
* **High Productivity**
* **Reduce the losses by 30%**
* **Increase in Employee Ownership**
* **Involvement of Employees in continual Improvements**
* **Upgrade over all skill level and empowerment of employees & Multiskilling of them**
* **Improve 5S to make visible shop floor**

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**NHB Plant TPM Kick Off –Dec’17**

**Results achieved from Manager Model Machines (MMM) : Jan’17 to Dec’17**

**Production Improved by 15%, Breakdown reduced by 10%, 1257 of Kaizens Implemented, Zero Accidents, Training Man-hours increased, Customer complaint & In-house rejections reduced drastically.**

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**Managing Director (NHB) : Kalpesh Mehta**